

MICRO PRECISION CALIBRATION, INC. 22835 INDUSTRIAL PLACE **GRASS VALLEY CA 95949** 530-268-1860

## **Certificate of Calibration**



Cert No. 551220083746791

Date: Aug 3, 2020 **Customer:** SAMPLE COMPANY

		Work Order #:	SAMPLE
MPC Control #:	0258964	Serial Number:	0258964
Asset ID:	NONE	Department:	N/A
Gage Type:	DIGITAL MULTIMETER	Performed By:	DANNY BOY B. BUTIAL
Manufacturer:	AGILENT	Received Condition:	IN TOLERANCE
Model Number:	34401A	Returned Condition:	IN TOLERANCE
Size:	10MHZ	Cal. Date:	July 01, 2020
Temp/RH:	23.0°C / 40.0%	Cal. Interval:	12 MONTHS
Location:	Calibration performed at MPC facility	Cal. Due Date:	July 01, 2021
Calibration No	otes:		

#### Standards Used to Calibrate Equipment

I.D.	Description.	Model	Serial	Manufacturer	Cal. Due Date	Traceability #
PH1405	MULTI-PRODUCT CALIBRATOR	5520A	7575006	FLUKE	Sep 10, 2020	551220083204793
AL4394	DIGITAL MULTIMETER	3458A	2823A09832	AGILENT	Aug 1, 2020	551220083719099
Procedures Used in this Event						

**Procedure Name** MPCCAL Rev. 00

Description MPC Automated Procedure

Calibrating Technician:

7.31 DANNY BOY B. BUTIAL

QC Approval:

**Rick Hernandez** 

STATEMENTS OF PASS OR FAIL CONFORMANCE: The uncertainty of measurement has been taken into account when determining compliance with specification. All measurements and test results guard banded to ensure the probability of false-accept does not exceed 2% in compliance with ANSI/NCSL Z540.3-2006 and in case without guard banded the probability of false-accept depending on test uncertainty ratio.

THE CALIBRATION REPORT STATUS:

THE CALIBRATION REPORT STATUS: PASS-Term used when compliance statement is given, and the measurement result is PASS. PASS\*- Term used when compliance statement is given, and the measurement result is conditional passed or PASS\*-FAIL- Term used when compliance statement is given, and the measurement result is conditional failed or FAIL\*-FAIL\*- Term used when compliance statement is given, and the measurement result is conditional failed or FAIL\*-REPORT OF VALUE - Term used when reported measurement is not requiring compliance statement in report.

ADJUSTED. When adjustments are made to an instrument which changes the value of measurement from what was measured as found to new value as left.

LIMITED - When an instrument fails calibration but is still functional in a limited manner

The expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%, unless otherwise stated. This The explanded understanty of measurement is stated as the stated as the

# T. O. 33K4-4-471-1

## TECHNICAL MANUAL

## CALIBRATION PROCEDURE

## FOR

## SOURCE MODULE

## 83555A

(HEWLETT-PACKARD)

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## 15 SEPTEMBER 1993

#### SOURCE MODULE

### 83555A

### (HEWLETT-PACKARD)

### 1 CALIBRATION DESCRIPTION:

Table 1.			
Test Instrument (TI) Characteristics	Performance Specifications	Test Method	
Input Frequency	Range: 11.00 to 16.67 GHz	Not Calibrated	
	Accuracy: N/A		
Output Frequency	Range: 33.0 to 50.0 GHz	Not Calibrated	
	Accuracy: N/A		
Input Power	Range: +17 to +27 dBm	Not Calibrated	
	Accuracy: N/A		
Maximum Leveled Power	Range: 33.0 to 50.0 GHz	Measured with a Power	
	Accuracy: +3 dBm	Meter and Sensor	
Power Flatness	Range: 33.0 to 50.0 GHz	Measured with a Power	
	Meter ar Accuracy: ±1.5 dB		
Power Level Accuracy	Range: 33.0 to 50.0 GHz	Measured with a Power Meter and Sensor	
	Accuracy: ±2 dB	meter and bensor	

### 2 EQUIPMENT REQUIREMENTS:

	Noun	Minimum Use Specifications	Calibration Equipment	Sub- Item
2.1	SWEEP OSCILLATOR w/PLUG-IN	Range: 11.00 to 16.67 GHz	Hewlett-Packard 8350B w/83550A	H-P 83623A
	Accuracy: ±1.5 dB	Accuracy: ±1.5 dB	00000 0000011	0002011
2.2	POWER METER	Range: 0 to 10 mW	Hewlett-Packard 436A	
		Accuracy: ±1.2%	10011	

	Noun	Minimum Use Specifications	Calibration Equipment	Sub- Item
2.3	POWER SENSOR	Range: 33.0 to 50.0 GHz Accuracy: ±4.5% at 33 GHz; ±4.0% at 35 GHz; ±4.2% at 40 GHz; ±4.4% at 44.5 GHz; ±4.4% at 45 GHz; ±4.7% at 50 GHz	Hewlett-Packard Q8486A	

#### 3 **PRELIMINARY OPERATIONS:**

3.1 Review and become familiar with the entire procedure before beginning calibration process.

## WARNING

Unless otherwise designated, and prior to beginning the Calibration Process, ensure that all test equipment voltage and/or current outputs are set to zero (0) or turned off, where applicable. Ensure that all equipment switches are set to the proper position before making connections or applying power.

3.2 Connect TI and test equipment to appropriate power source and allow at least 1 hour warm-up.

3.3 The SQ MOD control must be OFF during the entire calibration procedure. This function, if engaged, will adversely affect the accuracy of the calibration.

#### 4 CALIBRATION PROCESS:

#### NOTE

Unless otherwise specified, verify the results of each test and take corrective action wherever the test requirement is not met, before proceeding.

#### 4.1 MAXIMUM LEVELED POWER CALIBRATION:

4.1.1 Connect RF Plug-In RF OUTPUT to TI RF INPUT connector. Connect Source Module Interface Cable between RF Plug-In to TI Source Module Interface connector.

#### NOTE

Set Sweep Oscillator Power to OFF when connecting or disconnecting Source Module from Sweep Oscillator.

4.1.2 Set Power Switches to ON.

4.1.3 On Sweep Oscillator press INSTR PRESET, select Internal Leveling mode and set Power for maximum power out. The unleveled light should be ON.

4.1.4~ Set Sweep Oscillator SWEEP to MANUAL, START Frequency at 33.0 GHz and STOP Frequency at 50.0 GHz.

4.1.5 Standardize Power Meter in dBm mode and set the Calibration Factor to 100. Connect the Power Sensor to TI RF OUTPUT waveguide connector.

4.1.6 Slowly tune the Oscillator Frequency/Time control across the entire frequency band and find the lowest power point.

4.1.7 At the lowest power point, adjust the Oscillator Power control until the unleveled light turns OFF.

4.1.8~ Slowly tune the Oscillator Frequency/Time control. The unleveled light should stay OFF across the entire frequency band.

4.1.9 If the unleveled light turns ON, stop at the frequency where the light turned on and adjust the Oscillator Power Level until the unleveled light turns OFF.

 $4.1.10\;$  Repeat steps 4.1.8 and 4.1.9 until the unleveled light stays OFF across the entire frequency band.

4.1.11 When the unleveled light stays OFF across the entire band, find the minimum power point and stop at this frequency.

4.1.12 At this minimum power point set the Power Meter Calibration Factor to the corresponding value on the Power Sensor Calibration Factor Chart for this frequency.

4.1.13 The measured power displayed on the Power Meter must be +3 dBm or greater.

#### 4.2 POWER FLATNESS CALIBRATION:

4.2.1~ On Sweep Oscillator press INSTR PRESET, select Internal Leveling mode and set Output Power for +3 dBm.

4.2.2~ Set Sweep Oscillator SWEEP to MANUAL, START Frequency at 33.0 GHz and STOP Frequency at 50.0 GHz.

4.2.3 Standardize Power Meter in the dBm mode and set the Calibration Factor to 100.

4.2.4 Slowly tune the Oscillator Frequency/Time control across the entire frequency band and observing the reading on the Power Meter find the lowest power point.

4.2.5 At this minimum power point set the Power Meter Calibration Factor to the corresponding value on the Power Sensor Calibration Factor Chart for this frequency.

4.2.6 Adjust Sweep Oscillator Output Power for a reading of +3 dBm on the Power Meter.

4.2.7 Slowly tune the Oscillator Frequency/Time across the entire frequency band while observing the Power Meter reading.

4.2.8 The measured power displayed on the Power Meter must not exceed +6.0 dBm.

#### 4.3 **POWER LEVEL ACCURACY CALIBRATION:**

 $4.3.1\,$  On Sweep Oscillator press INSTR PRESET, select Internal Leveling mode and set Output Power for +3 dBm.

4.3.2 Set Sweep Oscillator SWEEP to MANUAL, START Frequency at 33.0 GHz and STOP Frequency at 50.0 GHz.

4.3.3 Standardize Power Meter in the dBm mode and set the Calibration Factor to 100.

#### T.O. 33K4-4-471-1

4.3.4 Slowly tune the Oscillator Frequency/Time control across the entire frequency band and observing the Power Meter reading find the lowest power point.

4.3.5 At this minimum power point set the Power Meter Calibration Factor to the corresponding value on the Power Sensor Calibration Factor Chart for this frequency.

4.3.6 The measured power displayed on the Power Meter must be +1.0 dBm or greater.

4.3.7 Slowly tune the Oscillator Frequency/Time control across the entire frequency band and observing the reading on the Power Meter find the maximum power point.

4.3.8 At this maximum power point set the Power Meter Calibration Factor to the corresponding value on the Power Sensor Calibration Factor Chart for this frequency.

4.3.9 The measured power displayed on the Power Meter must be less than +5.0 dBm.

4.3.10 Repeat steps 4.3.1 through 4.3.9 for the power levels in the Applied column of Table 2. The measured power displayed on the Power Meter must be within the corresponding Power Limits column of Table 2.

Table 2.		
Applied Power (dBm)	Power Limits (dBm)	
+1.0	-1.0 to +3.0	
-1.0	-3.0 to +1.0	
-3.0	-5.0 to -1.0	
-5.0	-7.0 to -3.0	

4.3.11 Set all POWER switches to OFF, disconnect and secure all equipment.

#### CALIBRATION PERFORMANCE TABLE

Maximum Leveled Power Calibration

	<u>Range (GHz)</u>	Applied (GHz)	Limits (dBm)
	33.0 to 50.0	33.0 to 50.0	+3.0
Power	Flatness Calibration		
	<u>Range (GHz)</u>	<u>Applied (GHz)</u>	<u>Limits (dB)</u>
	33.0 to 50.0	33.0 to 50.0	$\pm 1.5$

### CALIBRATION PERFORMANCE TABLE (Cont.)

### Power Level Accuracy Calibration

<u>Range (GHz)</u>	<u>Applied (dBm)</u>	Limits (dBm)
33.0 to 50.0	+1.0	-1.0 to +3.0
	-1.0	-3.0 to +1.0
	-3.0	-5.0 to -1.0
	-5.0	-7.0 to -3.0